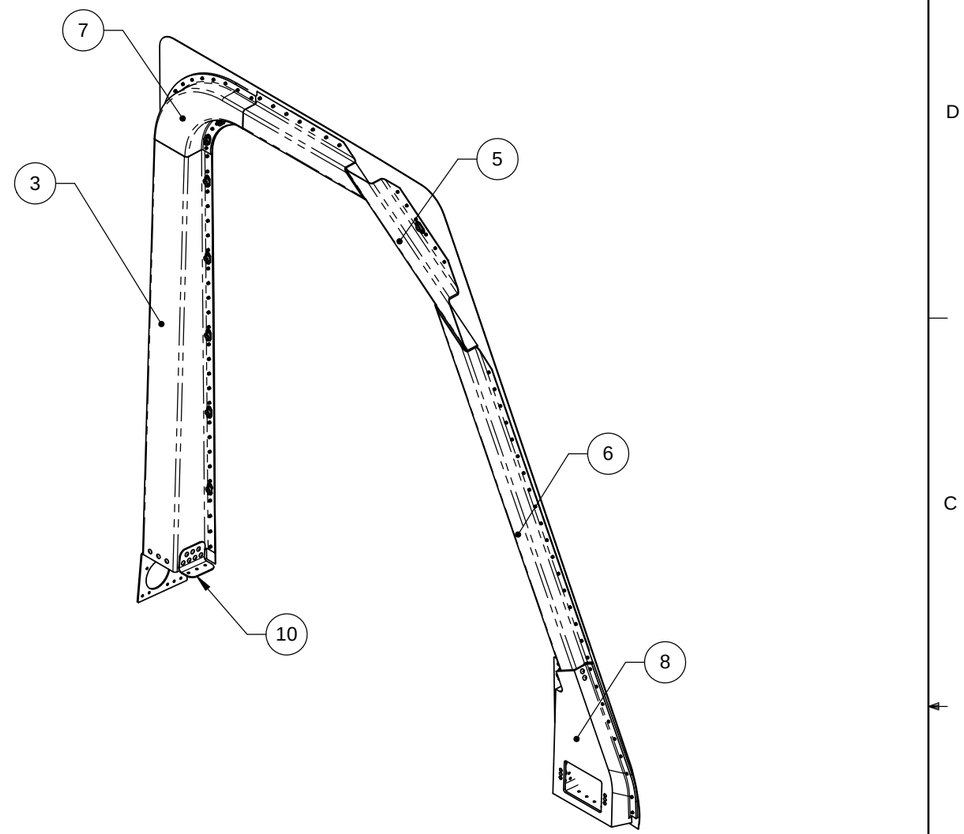
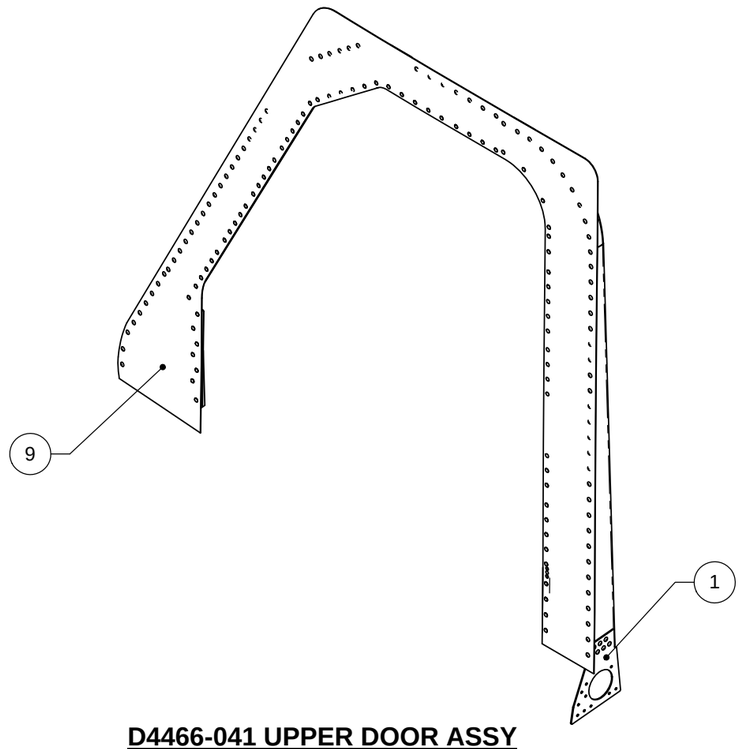
ITEM	QTY -041	P/N	DESCRIPTION
	X	**D4566-041**	**UPPER DOOR ASSY**
1	1	D4490-1	SPLICE PLATE
2	1	D4495-1	UPPER - LOWER ATTACH BLOCK
3	1	D4496-041	UPPER DOOR CHANNEL ASSY
4	1	D4497-041	UPPER DOOR CHANNEL ASSY
5	1	D4498-041	UPPER DOOR CHANNEL ASSY
6	1	D4499-041	UPPER DOOR CHANNEL ASSY
7	1	D4500-041	UPPER DOOR CORNER ASSY
8	1	D4501-041	UPPER DOOR CORNER ASSY
9	1	D4503-1	UPPER DOOR SKIN
10	1	D4570-3	BRACKET
11	70	MS20426AD4-3	RIVET, CSK
12	4	MS20426AD4-4	RIVET, CSK
13	57	MS20470AD4-3	RIVET, PAN HEAD
14	41	MS20470AD4-4	RIVET, PAN HEAD





PRELIMINARY A1
11.12.23 AJS

D4466-041 UPPER DOOR ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4466-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 3.35 lbs

REV.	DESCRIPTION	BY	DATE
PA1	PRELIMINARY	AJS	11.12.23

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4466	REV. PA1
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE UPPER DOOR ASSY	SCALE NTS
DE APPR.			
DATE	11.12.23		

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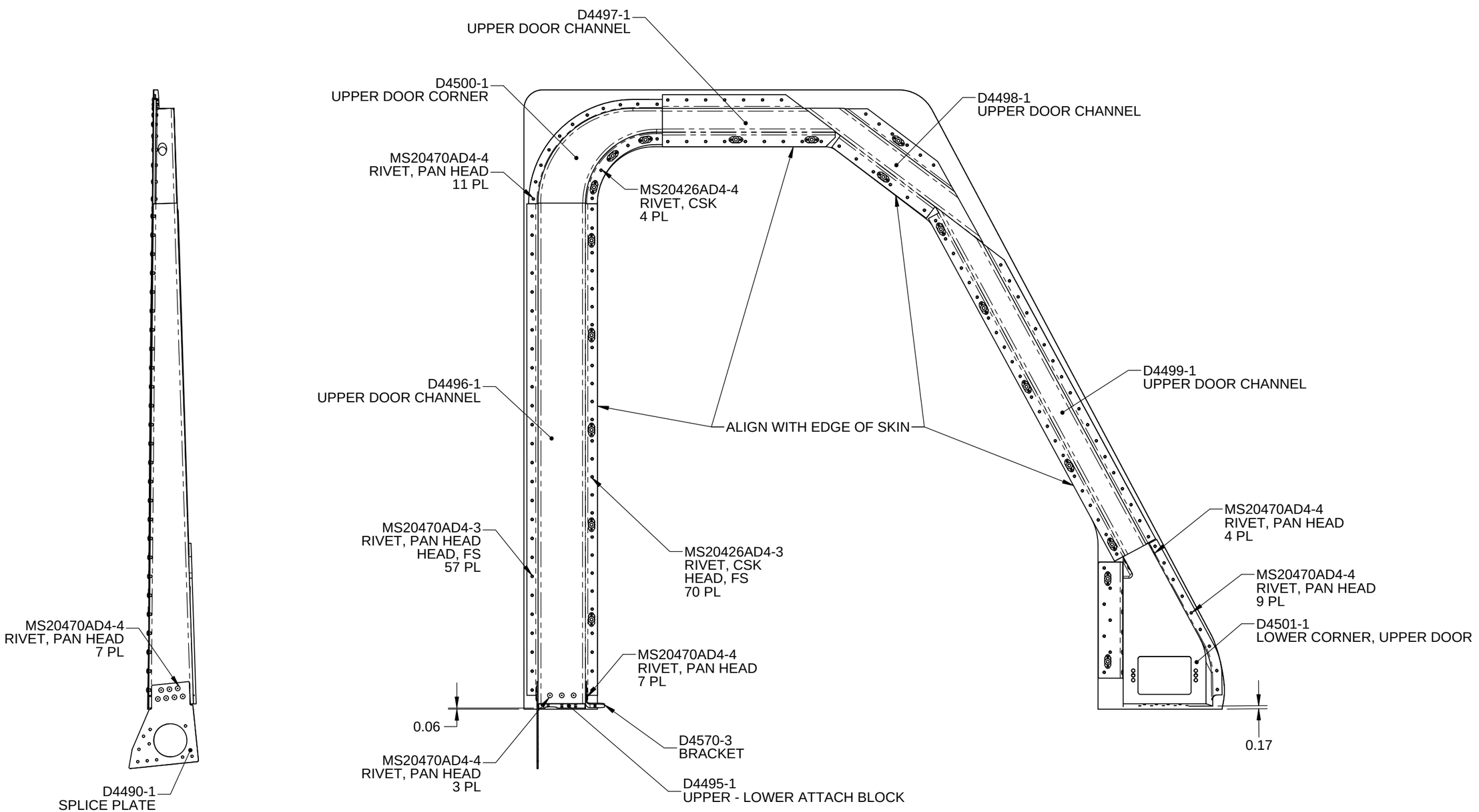

PRELIMINARY A1
11.12.23 AJS

D4466-041 UPPER DOOR ASSY

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4466	REV. PA1
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE UPPER DOOR ASSY	SCALE NTS
DE APPR.			
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